



Material - SFS EN 1706 AC- 51000

Standard Specification for Aluminium and Aluminium Alloys - Casting

Group - Non-Ferrous Alumium Alloy

Sub Group - SFS EN 1706 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.100 max.	As-Cast	
Iron	Fe %	0.550 max.		
Magnesium	Mg %	2.500 - 3.500		
Manganese	Mn %	0.450 max.		
Silicon	Si %	0.550 max.		
Titanium	Ti %	0.200 max.		
Zinc	Zn %	0.100 max.		
Other	Ot%	0.150 max.		
Aluminium	Al %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	140 - 150
-	-		Yield Strength in Mpa	70 min.
-	-	-	Elongation in %	3 - 5
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	50 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN AC-51000	DIN	Germany	Casting	
EN AC-51000	BS	British	Casting	
EN AC-51000	UNI	Italy	Casting	
EN AC-51000	AFNOR NF	France	Casting	
EN AC-51000	UNE	Spain	Casting	
Al Mg3	ISO	International	Casting	
EN AC-51000	BDS	Bulgaria	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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